

Comment aléser ces mors rapidement?

Part Number	A	BØ	CØ	D	E	F	G	Weight kg
KJB05	12	140	60	12	28	9	13	1.2
KJB06	12	168	80	12	32	9	16.5	1.5
KJB08	12	218	115	15	36	9	18.5	2.4
KJB10	12	258	150	17	40	9	18.5	3.1
KJB12	15	316	188	21	50	9	22.5	5.4
KJB15	20	380	230	23	52	16	31	10.1

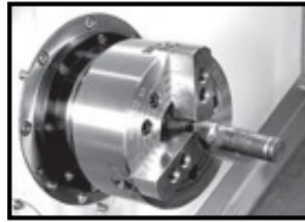


1. Régler la mâchoire pour une position correcte.
2. Ajuster les anneaux d'alésage des mâchoires pour les adapter aux trous des boulons.
3. Verrouiller le mandrin pour serrer les anneaux d'alésage des mâchoires.
4. Usinage de la taille requise.
5. Ouvrir le mandrin.
6. Si ces étapes sont effectuées correctement, la pièce tournera bien rond.

CONSULTEZ NOUS.

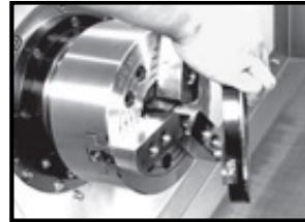
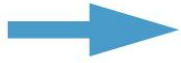
info@precitool.be - Tel. 04 370 18 93

1



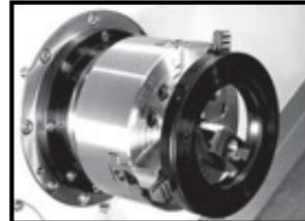
Set the jaw into the correct position

2



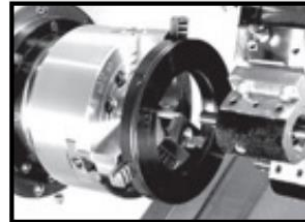
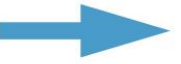
Adjust the Jaw Boring Ring to fit the bolt holes, then turn in the opposite direction of the chuck clamping force

3



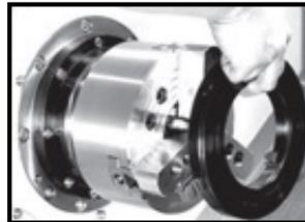
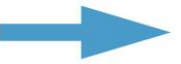
Lock the chuck to clamp the Jaw Boring Ring

4



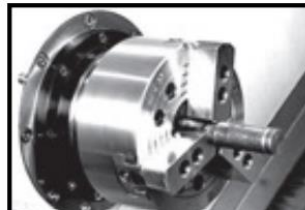
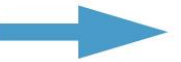
Machine to the required size

5



Unlock the chuck and remove the Jaw Boring Ring

6



If these steps are operated correctly, the work piece will have a better T.I.R